



HYTORC OF TEXAS

12420 Texaco Rd

Houston, TX

Phone: 713-453-6677

TOOL MODEL: J-GUN AIR-5 APACHE DUAL SPEED

SERIAL NO:

PRESSURE / TORQUE CONVERSION CHART

Standard Torque

PRESSURE		TORQUE		
psi	bar	ft-lbs	kgf-m	N-m
20	1.38	1265	175	1715
25	1.72	1580	218	2142
30	2.07	1895	262	2569
35	2.41	2210	306	2996
40	2.76	2525	349	3423
45	3.1	2840	393	3852
50	3.45	3155	437	4281
55	3.79	3470	480	4710
60	4.14	3790	524	5139
65	4.48	4043	559	5481
70	4.83	4295	594	5823
75	5.17	4548	629	6166
80	5.52	4800	664	6508
85	5.86	5025	695	6813
90	6.21	5250	726	7118

Torque values determined using 40 ft length hose

Type of Joint: High torque-rate joint per ISO5303.

NOTE: 1) Minimum 30 CFM air required to use this pneumatic torque tool. 2) Use 1/2" or 3/4" diameter hose for optimal results; minimum diameter hose to be used is 1/2".