



**HYTORC OF TEXAS**

12420 Texaco Rd

Houston, TX

Phone: 713-453-6677

**TOOL MODEL: J-GUN AIR-3 APACHE**  
**SERIAL NO:**  
**PRESSURE / TORQUE CONVERSION CHART**  
**Standard Torque**

PRESSURE		TORQUE		
psi	bar	ft-lbs	kgf-m	N-m
20	1.38	895	124	1213
25	1.72	1116	154	1513
30	2.07	1338	185	1813
35	2.41	1559	216	2113
40	2.76	1780	246	2413
45	3.1	2016	279	2734
50	3.45	2253	311	3054
55	3.79	2489	344	3374
60	4.14	2725	377	3695
65	4.48	2765	382	3749
70	4.83	2805	388	3803
75	5.17	2845	393	3857
80	5.52	2885	399	3912
85	5.86	3235	447	4386

Torque values determined using 10 ft length hose

Type of Joint: Low torque-rate joint per ISO5303.

**NOTE: 1) Minimum 30 CFM air required to use this pneumatic torque tool. 2) Use 1/2" or 3/4" diameter hose for optimal results; minimum diameter hose to be used is 1/2".**